

**E2 GYS AUTO is a 200 A single-phase synergic MIG/MAG inverter welding machine with 2 integrated wire feeders, specially designed for bodyshops. Equipped with a highly intuitive colour interface, it welds steel and aluminium with great results, even on thin gauge. The integrated synergies also allow for brazing with CuSi3 and CuAl8 wires.**

## MIG/MAG WELDING

The 2 wire feeders provide versatility, allowing the use of 2 different types and diameters of wire:

- Aluminium wire: Ø 0.8 and 1.0 mm (Ø 1.2 mm, non-intensive welding)
- Steel and stainless steel wire: Ø 0.6 to 1.0 mm
- CuSi and CuAl wire: Ø 0.8 and 1.0 mm

## INTELLIGENT

■ **Specific synergies for:** Steel, AlSi, AlMg, CuSi3, CuAl8, CrNi.

After entering 3 pieces of data (Easy mode): wire diameter, gas/material combination, and thickness of the workpiece, the product automatically determines the optimal welding parameters.

- **New simplified 3.5" HMI** designed for use in bodyshops.
- Full machine software and synergy updates available via USB stick.
- Storage of up to 200 welding programs (Job) for recurring tasks.
- **Portability function**, allows loading/backup/transport of user JOBS and machine configuration using a USB stick.

## INTEGRATED WIRE FEEDERS

- 2 motorised wire feeders with 4 rollers for a smooth and efficient feed.
- 2 compatible wire spools (Ø 300 mm + Ø 200 mm).
- European torch connection for quick assembly/disassembly.

## 2 DISPLAY MODES

**Easy**, streamlined interface suitable for the vast majority of users to achieve the best possible weld quality.

- 2 welding modes: Weld and Stitch Welding
- 4 settings: Welding material (synergies), wire diameter, workpiece thickness, and arc length.

**Expert**, display mode for more experienced welders:

- Welding modes: Synergic or Manual
- Trigger response: 2T and 4T
- Tack modes: Spot and Spot-Delay
- Select the main setting to be displayed on the screen
- Full weld cycle settings: Arc length, Choke, Pre-gas, etc.

## ERGONOMIC

- Automatic torch detection by pulling the trigger with automatic gas selection.
- Support for 2 gas cylinders 4 m<sup>3</sup> (20 L).
- Reinforced wheels for stability and manoeuvrability.
- Support bracket with holder for torches and welding mask.
- Accessory hatch.

## ACCESSORIES (optional)



Torch box  
MB15  
041226



Type B rollers

Steel / Stainless	Ø 0.6 / 0.8	x2	042353
	Ø 0.8 / 1.0		042360
Aluminium	Ø 0.8 / 1.0		042377
	Ø 1.0 / 1.2		040915



Gas flow-meter  
for torch  
053939



2 x 4 m<sup>3</sup>  
(20 L)

Supplied with 2 torches (3 m) :



- Intuitive and multilingual 3.5" colour display.
- 2 user interface levels: Easy or Expert

50/60 Hz	A	A	GAZ	200 300	200 300	Electronic control	m/min	B	EN 60974-1 (40°C) IA (60%) 100%	V	cm	kg	IP 21	6.25 m
230 V - 1~	16	10 → 200	0.6 → 1.0	✓ x1	✓ x1	50 W	1 → 15	0.8 - 1.0 0.6 - 0.8	145 A 130 A	63.9	87.5 x 63 x 90	58.3	IP 21	6.25 m